



creative thermoplastic compounds

## PPH307G6

Release Date: 28/01/2013

**30% Glass Fiber Reinforced, Impact Modified Polypropylene for Injection Moulding applications.**

### ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/cm <sup>3</sup>	ISO-1183	1.13
MOULD SHRINKAGE	%	ISO-2577	0.1-0.3
MFI	g/10min	ISO-1133 230/2.16	2.5
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	80
TENSILE MODULUS	MPa	ISO-527	5300
STRAIN @ BREAK	%	ISO-527	3.5
FLEXURAL STRENGTH	MPa	ISO-178	100
FLEXURAL MODULUS	MPa	ISO-178	3800
NOTCHED IZOD IMPACT STRENGTH +23°C	KJ/m <sup>2</sup>	ISO-180	12
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	145
HDT AT LOAD 0.45 Mpa	°C	ISO-75	153
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	165
MAX TEMP CONTINUOUS USE	°C		100
MAX TEMP SHORT PEAKS OPERATION	°C		155

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